

What is Claimed:

- 1 1. A stent delivery system for providing support to a stent upon
2 movement of the stent relative to a sheath, said stent delivery system comprising:
 - 3 a) a stent comprising an inner periphery that defines an interior
4 space extending lengthwise along at least a part of said stent from a proximal end
5 thereof, wherein said stent has at least one segment of relatively low column strength
6 and is adapted to be radially compressed and loaded within said delivery system for
7 introduction into said body lumen and to be expanded for deployment within said body
8 lumen;
 - 9 b) a sheath overlying the compressed stent during introduction of the
10 stent within the body lumen from a proximal access location to a distal deployment
11 location; and
 - 12 c) a stabilizer disposed within the stent interior space and adapted to
13 engage the stent inner periphery in a region containing the at least one low-column-
14 strength segment in a manner that enables transmission of longitudinal force to said
15 low-column-strength segment without causing collapse thereof.
- 1 2. The stent delivery system of claim 1 wherein the stabilizer is
2 adapted to frictionally engage the stent inner periphery along the length of said stent
3 from a distal to a proximal end of the stent.
- 1 3. The stent delivery system of claim 1 wherein the stent comprises
2 a series of longitudinally-displaced peripheral elements and the stabilizer comprises at
3 least one protuberance adapted to engage one of said peripheral elements in a manner
4 capable of imparting a longitudinal force thereto.
- 1 4. The stent delivery system of claim 3 wherein the stabilizer
2 comprises a plurality of said protuberances positioned peripherally about said stabilizer
3 such that said stabilizer engages said peripheral element in a plurality of peripheral
4 locations.

1 5. The stent delivery system of claim 3 wherein each protuberance
2 on said stabilizer is adapted to engage an extended peripheral section of each peripheral
3 element.

1 6. The stent delivery system of claim 3 wherein the engagement
2 between said at least one protuberance and said peripheral element is a frictional
3 engagement.

1 7. The stent delivery system of claim 3 wherein said stent
2 comprises one or more areas of open space between said peripheral elements and
3 wherein said at least one protuberance penetrates said open space.

1 8. The stent delivery system of claim 1 wherein said stabilizer
2 comprises a plurality of radial protuberances axially spaced along said stabilizer
3 underlying said stent from a distal end to a proximal end of the at least one low-
4 column-strength segment of the stent.

1 9. The stent delivery system of claim 8 wherein the at least one low
2 column strength segment comprises the entire stent.

1 10. The stent delivery system of claim 8 wherein the stabilizer
2 further comprises an inner core comprising said radial protuberances in the form of
3 rings about said inner core.

1 11. The stent delivery system of claim 10 wherein the rings have a
2 rectangular cross-section along a longitudinal section through said inner core.

1 12. The stent delivery system of claim 11 wherein the rings have a
2 distal undercut, a proximal undercut, or both.

1 13. The stent delivery system of claim 10 wherein the rings have a
2 triangular cross-section along a longitudinal section through said inner core.

1 14. The stent delivery system of claim 13 wherein said triangular
2 cross-section defines an isosceles triangle having a base parallel to the inner core.

1 15. The stent delivery system of claim 13 wherein said triangular
2 profile defines a right triangle having a first side orthogonal to the inner core, a second
3 side parallel to the inner core, and a hypotenuse diagonal to the inner core.

1 16. The stent delivery system of claim 10 wherein the rings are of
2 approximately equal axial length and are spaced evenly underneath the stent.

1 17. The stent delivery system of claim 10 wherein the stabilizer
2 comprises at least two axial regions, each region having a ring spacing pattern different
3 from an axially adjacent region.

1 18. The stent delivery system of claim 17 wherein the stent comprises
2 a middle region intermediate said stent distal and proximal ends, said rings on said
3 stabilizer are of approximately equal axial length, and said rings are spaced in a first
4 pattern underlying said stent middle region and spaced in a second pattern underlying
5 the stent adjacent to one or both of said stent distal and proximal ends.

1 19. The stent delivery system of claim 18 wherein the stabilizer
2 further comprises a set of two rings underlying the stent adjacent to said stent proximal
3 end, said set of two rings being spaced closer together than are said rings underlying
4 said stent middle region and said rings underlying the stent adjacent to said stent distal
5 end.

1 20. The stent delivery system of claim 18 wherein the stabilizer
2 further comprises a set of three rings underlying the stent adjacent said stent proximal
3 end and a set of three rings underlying the stent adjacent said stent distal end, each set
4 of three rings being spaced closer together than the rings underlying the stent middle
5 region.

1 21. The stent delivery system of claim 10 wherein the stabilizer
2 comprises at least two axial regions, each region having ring materials of construction
3 different from ring materials of construction in an axially adjacent region.

1 22. The stent delivery system of claim 21 wherein the ring materials
2 of construction in one region comprise a different resin from ring materials of
3 construction in said axially adjacent region.

1 23. The stent delivery system of claim 21 wherein the ring materials
2 of construction in one region comprise a different grade of a same resin used as ring
3 materials of construction in an axially adjacent region.

1 24. The stent delivery system of claim 10 wherein the stent comprises
2 a middle region intermediate to said stent distal and proximal ends and the stabilizer
3 further comprises one or more middle rings underlying said stent middle region, and
4 one or more end rings underlying the stent proximal end, said middle rings each having
5 a length, and the end rings each having a greater length than the middle ring length.

1 25. The stent delivery system of claim 24 wherein the stabilizer
2 further comprises one or more end rings underlying the stent distal end.

1 26. The stent delivery system of claim 24 wherein the stabilizer
2 further comprises a set of two rings underlying said stent adjacent said stent proximal
3 end, said set of two rings being spaced closer together than are said rings underlying
4 said stent middle region.

1 27. The stent delivery system of claim 10 wherein the stent comprises
2 a series of longitudinally-displaced peripheral elements having one or more areas of
3 open space therebetween and wherein said protuberances comprise locking rings that
4 further comprise protrusions that penetrate into said open space.

1 28. The stent delivery system of claim 3 wherein the radial
2 protuberance comprises a structure selected from the group consisting of at least one of
3 a barb, a bump, and an inflatable knob.

1 29. The stent delivery system of claim 8 wherein the protuberances
2 are axially and peripherally spaced in a helical pattern along said stabilizer.

1 30. The stent delivery system of claim 1 wherein the stabilizer further
2 comprises an inner core and a heat-moldable compression sleeve surrounding the inner
3 core, said heat-moldable compression sleeve having an outer surface comprising a
4 plurality of protuberances defined by a thermal imprint of the stent inner periphery on
5 said compression sleeve outer surface.

1 31. The stent delivery system of claim 30 wherein the inner core and
2 the sheath each comprise a material having a heat deformation temperature greater than
3 a heat deformation temperature of the heat-moldable compression sleeve.

1 32. The stent delivery system of claim 31 wherein the material is
2 poly-ether-ether-ketone or polyimide.

1 33. The stent delivery system of claim 1 wherein the stabilizer further
2 comprises an inner core and an injection-molded sleeve surrounding the inner core, said
3 injection-molded sleeve having an outer surface comprising a plurality of protuberances
4 defined by an imprint of the stent inner periphery on said sleeve outer surface.

1 34. The stent delivery system of claim 1, wherein the stabilizer is
2 adapted to transmit a longitudinal force to said low-column strength segment in the
3 distal direction for deploying said stent.

1 35. The stent delivery system of claim 1, wherein the stabilizer is
2 adapted to transmit a longitudinal force to said low-column strength segment in the
3 proximal direction for retracting said stent.

1 36. The stent delivery system of claim 1, wherein the stabilizer is
2 adapted to transmit a longitudinal force to said low-column strength segment in the
3 distal direction for deploying said stent and to transmit a longitudinal force to said low-
4 column strength segment in the proximal direction for retracting said stent.

1 37. The stent delivery system of claim 1, wherein the stabilizer
2 comprises a surface element having a higher coefficient of static friction than both a
3 coefficient of static friction and a coefficient of dynamic friction of the sheath.

1 38. The stent delivery system of claim 37, wherein the surface
2 element comprises a continuous element that extends from the distal end to the
3 proximal end of the stent underlying the stent and in contact with the inner periphery of
4 the stent.

1 39. The stent delivery system of claim 38, wherein the surface
2 element comprises one of: silicone, urethane, pressure-sensitive adhesive, heat-
3 moldable plastic, or low-durometer plastic.

1 40. The stent delivery system of claim 37, wherein the stabilizer
2 comprises an inner core and said surface element is a covering over said inner core.

1 41. The stent delivery system of claim 40, wherein said stent
2 comprises one or more wires having a diameter, and said covering has a thickness that
3 is less than said wire diameter.

1 42. The stent delivery system of claim 40, wherein said stent
2 comprises one or more wires having a diameter, and said covering has a thickness that
3 is greater than or equal to said wire diameter.

1 43. The stent delivery system of claim 40, wherein said covering
2 comprises a coating on said inner core.

1 44. The stent delivery system of claim 40, wherein said covering
2 comprises a sleeve affixed to said inner core.

1 45. The stent delivery system of claim 40, wherein said stabilizer
2 further comprises a plurality of discrete rings of said covering affixed to said inner core
3 and a plurality of uncovered portions of said inner core spaced between said rings.

1 46. A stent delivery system for providing support to a stent upon
2 movement of the stent relative to a sheath, said stent delivery system comprising:

3 a) a stent comprising an inner periphery that defines an interior
4 space extending lengthwise along at least a part of said stent from a proximal end
5 thereof, wherein said stent has at least one segment of relatively low column strength
6 and is adapted to be radially compressed and loaded within said delivery system for
7 introduction into said body lumen and to be expanded for deployment within said body
8 lumen;

9 b) a sheath overlying the compressed stent during introduction of the
10 stent within the body lumen from a proximal access location to a distal deployment

11 location;

12 c) a stabilizer disposed within the stent interior space and having
13 means for engaging the stent inner periphery in a region containing said at least one
14 low-column-strength segment in a manner that enables transmission of longitudinal
15 force thereto.

1 47. The stent delivery system of claim 46 wherein said means for
2 engaging the stent inner periphery extends from a distal to a proximal end of the stent.

1 48. A stabilizer for providing support to a stent upon movement of
2 the stent relative to a sheath, wherein the stent has an inner periphery defining an
3 interior space and at least one low-column-strength segment, the stabilizer adapted to
4 be disposed within the stent interior space and having means for engaging the stent
5 inner periphery in a manner that enables transmission of longitudinal force to the low-
6 column-strength segment without causing collapse thereof.

1 49. The stabilizer of claim 48 wherein the stabilizer is for deploying
2 the stent from the stent delivery system.

1 50. A method of delivering a stent comprising an inner periphery
2 defining an interior space extending lengthwise along at least a part of the stent and
3 comprising at least one segment having a relatively low column strength, the method
4 comprising the steps of:

5 a) inserting within the body lumen a stent delivery system
6 comprising: a stent radially compressed within the delivery system for introduction
7 into the body lumen; a sheath overlying the compressed stent during introduction into
8 the body lumen; and a stabilizer disposed within the stent interior space and adapted to
9 engage the stent inner periphery in a region containing the low-column-strength
10 segment;

11 b) urging the stent delivery system through the patient's body to a
12 desired deployment location; and

13 c) displacing the sheath proximally relative to the stabilizer so that
14 the stabilizer engages the stent, transmits longitudinal force to the low-column-strength
15 segment, and displaces the stent relative to the sheath without causing collapse of the
16 low-column-strength segment.

1 51. The method of claim 48 further comprising displacing the
2 stabilizer proximally relative to the sheath to retract the stent.

1 52. The method of claim 50 comprising the stabilizer engaging the
2 stent and transmitting longitudinal force to the low-column-strength segment in a
3 manner selected from the group consisting of: frictionally, mechanically, or a
4 combination thereof.

1 53. A method of providing a stabilizer adapted to facilitate
2 deployment of a stent from a stent delivery system, the stabilizer having a heat-
3 moldable portion, the stent having an inner periphery defining an interior space
4 extending lengthwise along at least a part of said stent and having a radially compressed
5 configuration for introduction into the body and an expanded configuration for
6 deployment within the body, the stent delivery system comprising the heat-moldable
7 portion of the stabilizer mounted within the interior space of the compressed stent and
8 an outer sheath overlying the compressed stent, the method comprising heating the stent
9 delivery system to thermally imprint the heat-moldable portion with an uneven
10 topography conforming to the stent inner periphery.

1 54. A method of providing a stabilizer adapted to facilitate
2 deployment of a stent from a stent delivery system, the stent having an inner periphery
3 defining an interior space extending lengthwise along at least a part of said stent and
4 having a radially compressed configuration for introduction into the body and an
5 expanded configuration for deployment within the body, the stent delivery system
6 comprising an inner core of the stabilizer axially disposed within the interior space of
7 the compressed stent and an outer sheath overlying the compressed stent, the method
8 comprising injecting a thermoplastic material around the inner core to fill the interior
9 space and create a sleeve over the inner core, the sleeve having an uneven topography
10 conforming to the stent inner periphery.